OKI

OKIPAGE6w
LED Page Printer

Troubleshooting Manual
with Component Parts List
(OEL)

All specifications are subject to change without notice.

CONTENTS

1.   **OUTLINE**

This manual has been written to provide guidance for troubleshooting of the OKIPAGE6w Printer (primarily for its printed circuit boards), on an assumption that the reader is knowledgeable of the printer. Read the maintenance manual for this printer if necessary.
Note:
1.   High voltage power supply board and power supply unit containing a high voltage power supply is dangerous. From the viewpoint of the safety standards, the local repairing of a defective board is not allowed. Thus, the objects to be locally repaired as a result of troubleshooting are switches.

2.   **TOOLS**

For troubleshooting the printer, the tools listed below may be needed in addition to general maintenance tools.

Tool	Remarks
Oscilloscope	Frequency response 100 MHz or higher
Soldering iron	A slender tip type, 15-20 watts

3.   CIRCUIT DESCRIPTION

3.1   Outline

The circuit of OKIPAGE6w consists of a main control board, a main high voltage power supply board,a syb-high voltage power supply board and a power supply unit. The block diagram is shown in Fig. 3-1. The main control board controls the reception and transmission of data with a host I/f and processes command analysis, bit image development, raster buffer read. It also controls the engine and high voltage outputs.

(1)   Reception and transmission control
The main control board has one parallel I/F port which is compliant to the IEEE 1284 specification.
An interface task stores all data received from the host into a receive buffer first, and returns the printer status upon request of the host.

(2)   Command analysis processing
The OKIPAGE6w printer has the following emulation mode.
    Hiper-W: OKI original
An edit task fetches data from the receive buffer, analizes commands, and sets I/O registers.

(3)   Raster data processing
The decompression circuit in the CPU expands the compressed data and stores the data into the raster buffer.

(4)   Raster data transfer
The LED head control circuit in the CPU sends the data stored in the raster buffer to the LED head.

(5)   High voltage control (main, sub)
The high voltage control circuit in the CPU.

The high voltage power supply board generates high voltage outputs, and have sensors, LED for display.
The power supply unit generates +26VDC output, +5DC output.
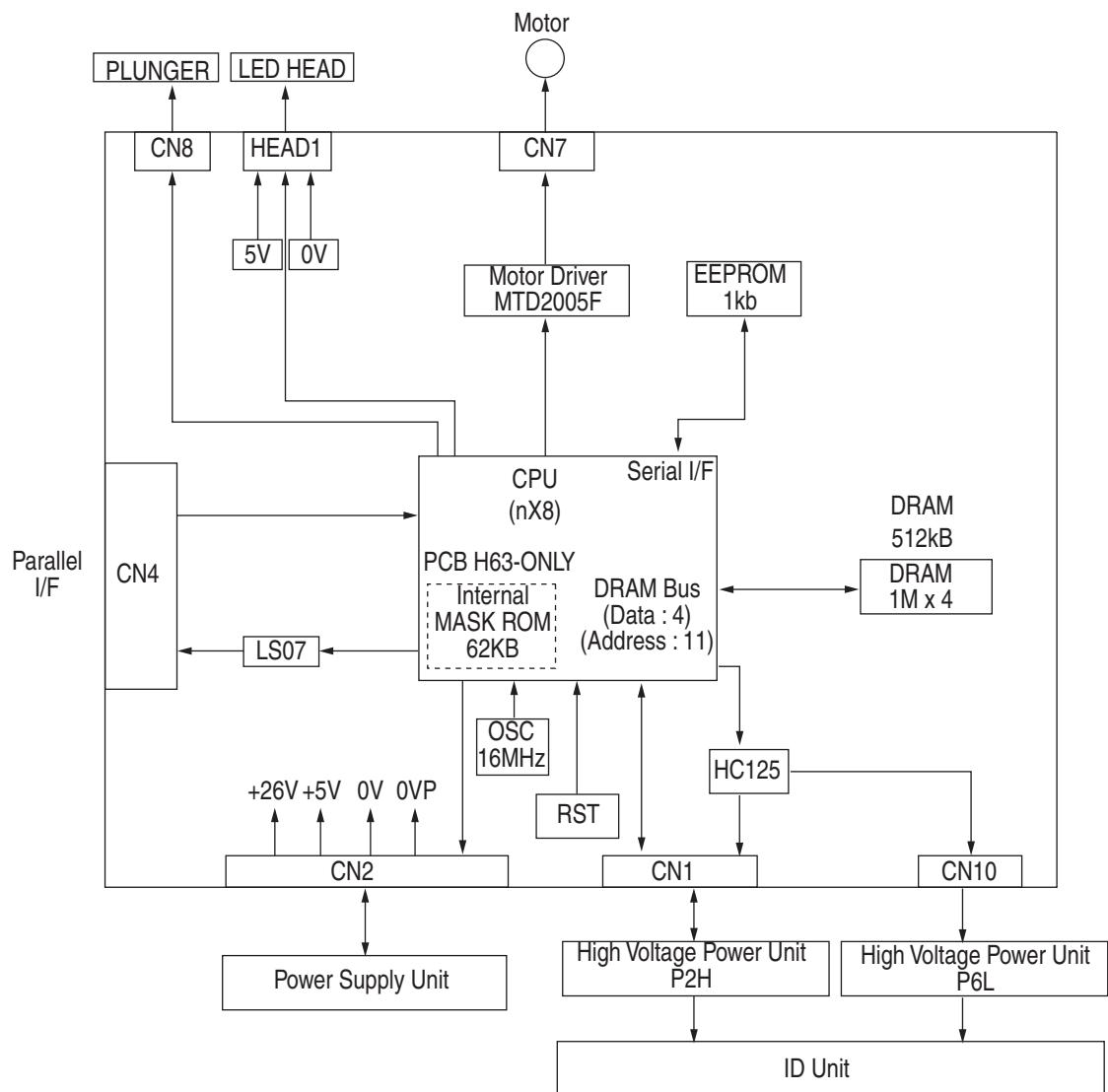
Figure 3-1 OKIPAGE6w Block Diagram

3.2　CPU and Memory

(1) CPU (MSM65917)
　　CPU core　　　　　nX-8
　　CPU clock　　　　　16 MHz
　　Data bus width　　　External 8 bits, Internal 8 bits

(2) Program ROM
　　ROM capacity　　　64k-bytes
　　ROM type　　　　　512 kbits (64k x 8 bits)
　　Access time　　　　90 nsec

(3) Resident RAM
　　RAM capacity　　　512k bytes (1M x 4 bits D-RAM one piece)
　　RAM type　　　　　4M bits (1M x 4 bits)
　　Access time　　　　60 ns
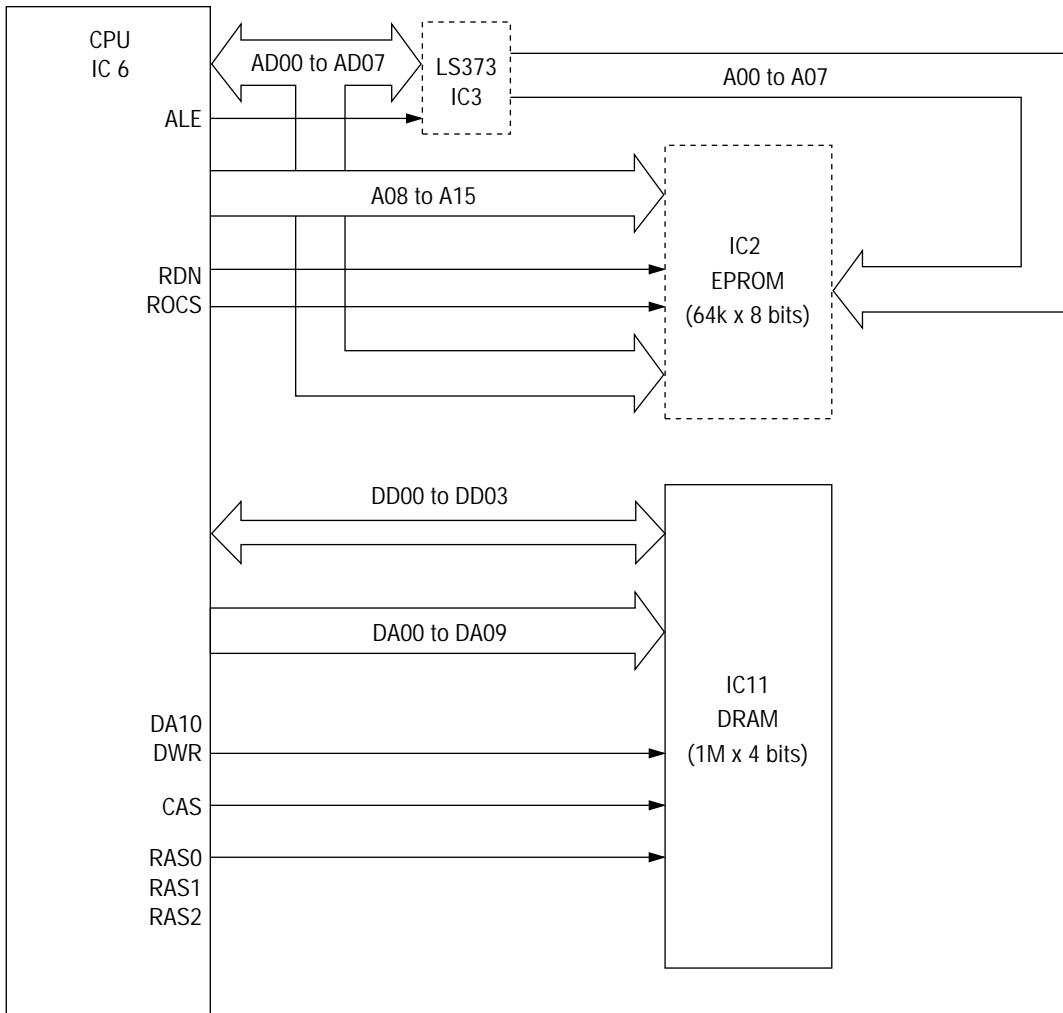
Figure 3-2 Block Diagram of CPU & Memory in OKIPAGE6w

3.3   Reset Control

When power is turned on, RST-N signal is generated by IC5.
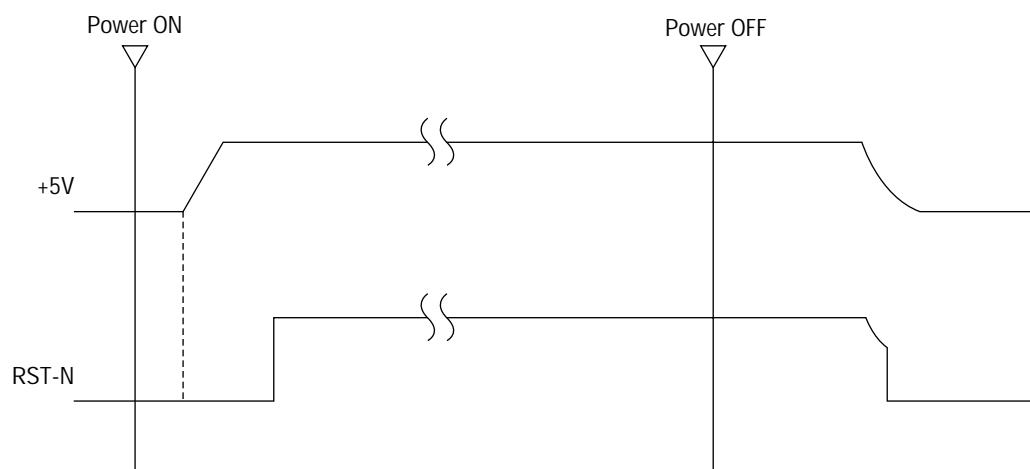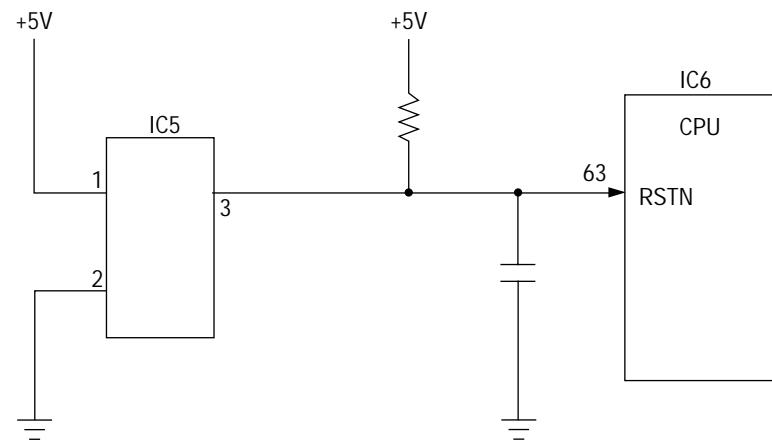
3.4   EEPROM Control

The BR93LC46A on the main control board is an electrical erasable/programmable ROM of 64-bit x 16-bit configuration. Data input to and output from the ROM are bidirectionally transferred in units of 16 bits through I/O port (EEPRMDT-P) in serial transmission synchronized with a clock signal from the CPU.
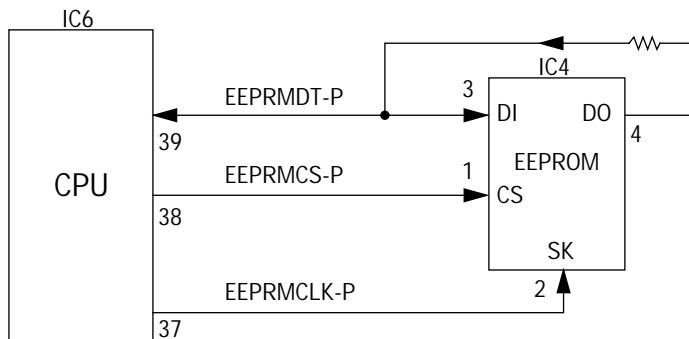
The EEPROM operates in the following instruction modes.

Instruction	Start bit	Operation code	Address	Data
Read (READ)	1	10	A5 to A0	
Write Enabled (WEN)	1	00	11XXXX	
Write (WRITE)	1	01	A5 to A0	D15 to D0
Write All Address (WRAL)	1	00	01XXXX	D15 to D0
Write Disabled (WDS)	1	00	00XXXX	
Erase	1	11	A5 to A0	
Chip Erasable (ERAL)	1	00	10XXXX	

Write cycle timing (WRITE)
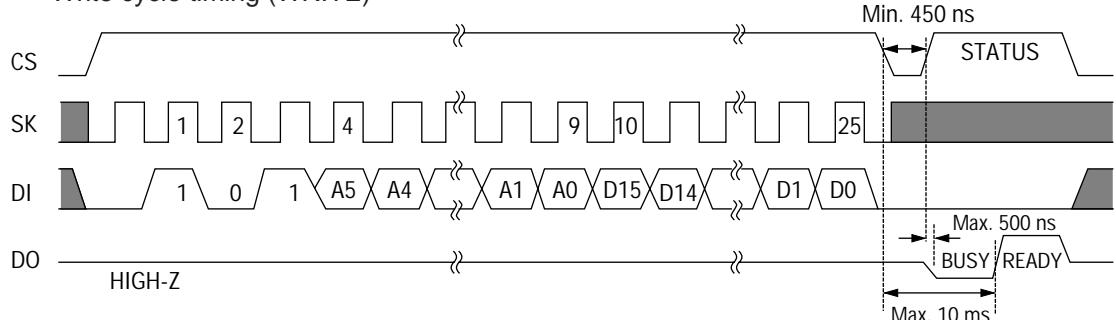
Read cycle timing (READ)
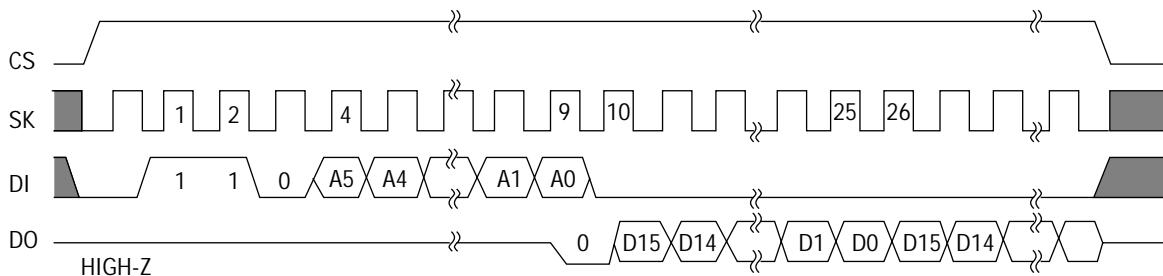
3.5   Parallel Interface

Parallel data is received from a host system via parallel interface which is compliant to the IEEE1284 specification.

```
         IC6                                                    CN4

              65 to 68, 71 to 74
                                                                      DATA8-P
                        PDATA1-P to PDATA8-P                            to
                                                                      DATA1-P
              64                                            2 to 9
                        PSTB-N                                        STB-N
                                                 IC7          1
              78        BUSY-P                                        BUSY-P
                                                             11
              77        ACK-N                                         ACK-N
                                                             10
              79        PE-P                                          PE-P
                                                             12
              80        SEL-P                                         SEL-P
   CPU                                                       13
              81        FAULT-N                                       FAULT-N
                                                             32
              82        IPRIME-N                                      IPRIME-N
                                                             31
              83        SELIN-N                                       SELIN-N
                                                             36
              84        AUTOFD-N                                      AUTOFEED-N
                                                             14

                        +5V or High level                            +5V
                                                             18
```
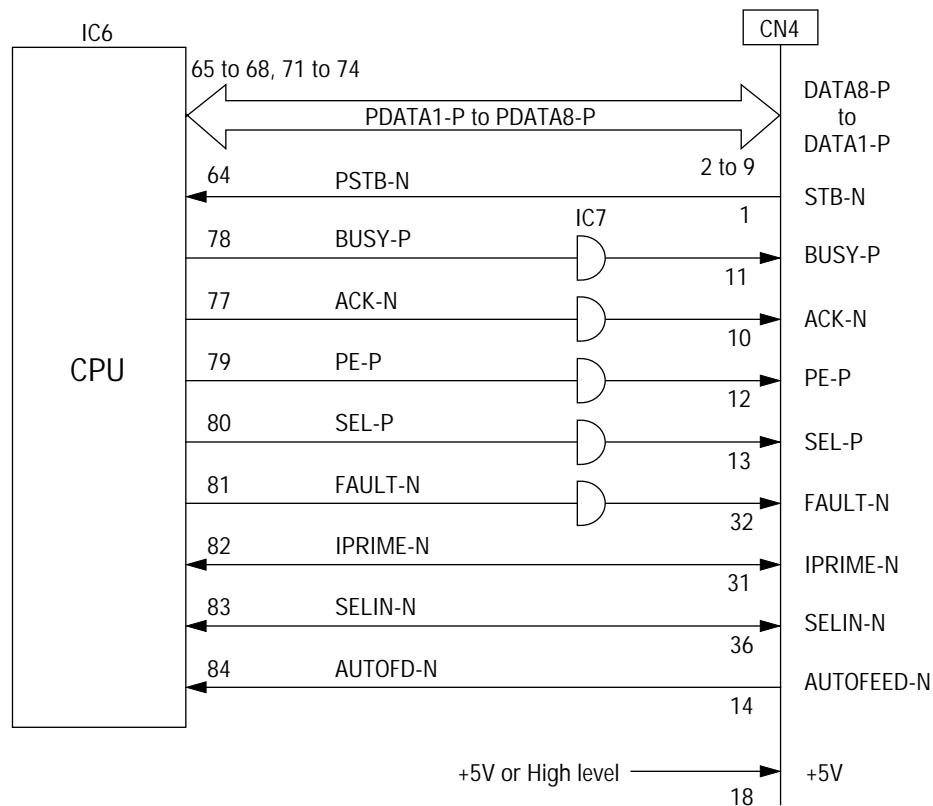
Compatible mode

The CPU sets a BUSY-P signal to ON at the same time when it reads the parallel data (PDATA1-P to PDATA 8-P) from the parallel port at the fall of PSTB-N signal. Furthermore, it makes the store processing of received data into a receive buffer terminate within a certain fixed time and outputs an ACK-N signal, setting the BUSY-P signal to OFF.

```
PARALLEL DATA
(DATA BITs 1 to 8)

                          0.5 μs min.              0.5 μs min.
                                                   0.5 μs min.
DATA STROBE

              0.5 μs min.

              0.5 μs max.                  0 min.

BUSY

                     0 min.                              0 min.
ACKNOWLEDGE

              0.5 μs to 10 μs

                                                         0 min.
```

- 8 -
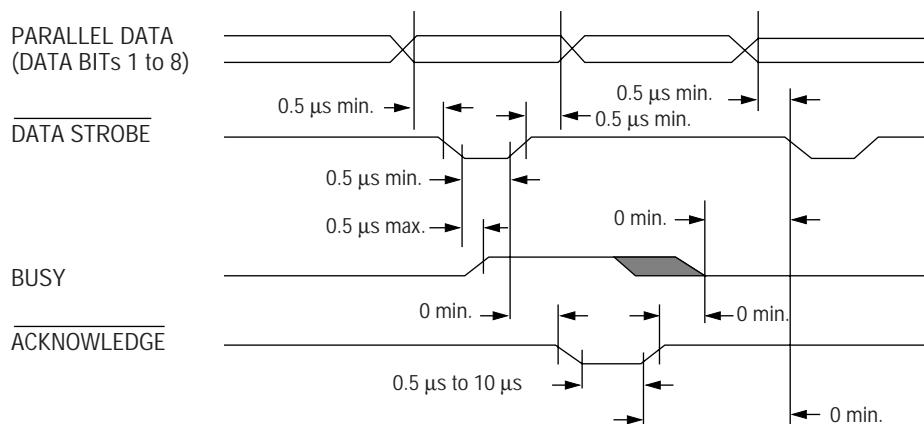
3.6　LED Lamp Control

There is an LED lamp on the high voltage power supply board which is connected to and controled by the CPU on the main control board.

The light from the LED lamp can be seen on the Lens Cover through the LED Lens.
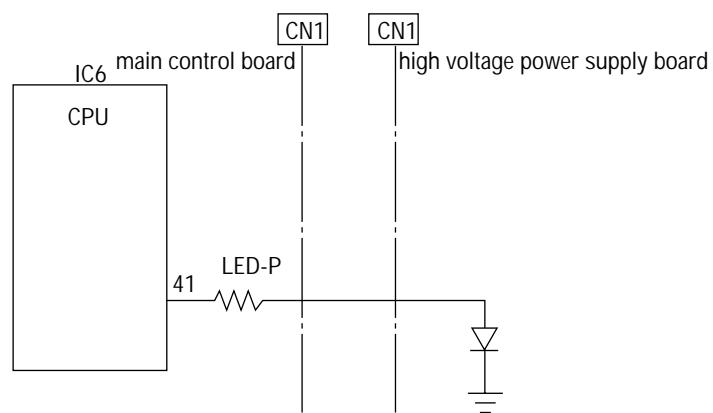
3.7　LED Head Control

An LED correcting head, which is capable of correcting the illumination of the LED for each dot, is being used in this printer. LED illumination correction function of 16 steps is carried out by using an EEPROM which is installed in the LSI that maintains the LED illumination correction values, and an LED correction drivers (MSM6731BWAF or MSM6732BWAF) together as a pair.

The LED correcting head consists of the correction control LSI (MSM6730WAF), LED drivers (MSM6731BWAF or MSM6732BWAF), and an LED array.

From CPU
STRB0-N
STRB1-N
STRB2-N
STRB3-N
LOADI
CLOCKI
DATAI0
DATAI1

MSM6730 WAF

EEPROM Correction Values

LED Driver MSM6732BWAF

LED Driver MSM6732BWAF

LED Array

LED LED LED LED LED LED LED

LED Driver MSM6731BWAF

LED Driver MSM6731BWAF

────── Printing and correction data combined sign

────── Correction data signal line

Page
synchronous
signal*

Line
synchronous
signal*

VDT-P

0.78 msec

VCLK-P

8 bits

8 bits   4992 bits

VDT-P

0.3 µs

VCLK-P

VDT-P

VLD-P

VSTB4-N

VSTB3-N

VSTB2-N

VSTB1-N

* CPU internal signal

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3.8   Motor and clutch control

The electromagnetic clutch is driven by a control signal from the CPU and the drive circuit shown below.
The main motor is driven by the control signals from the CPU and the driver IC.
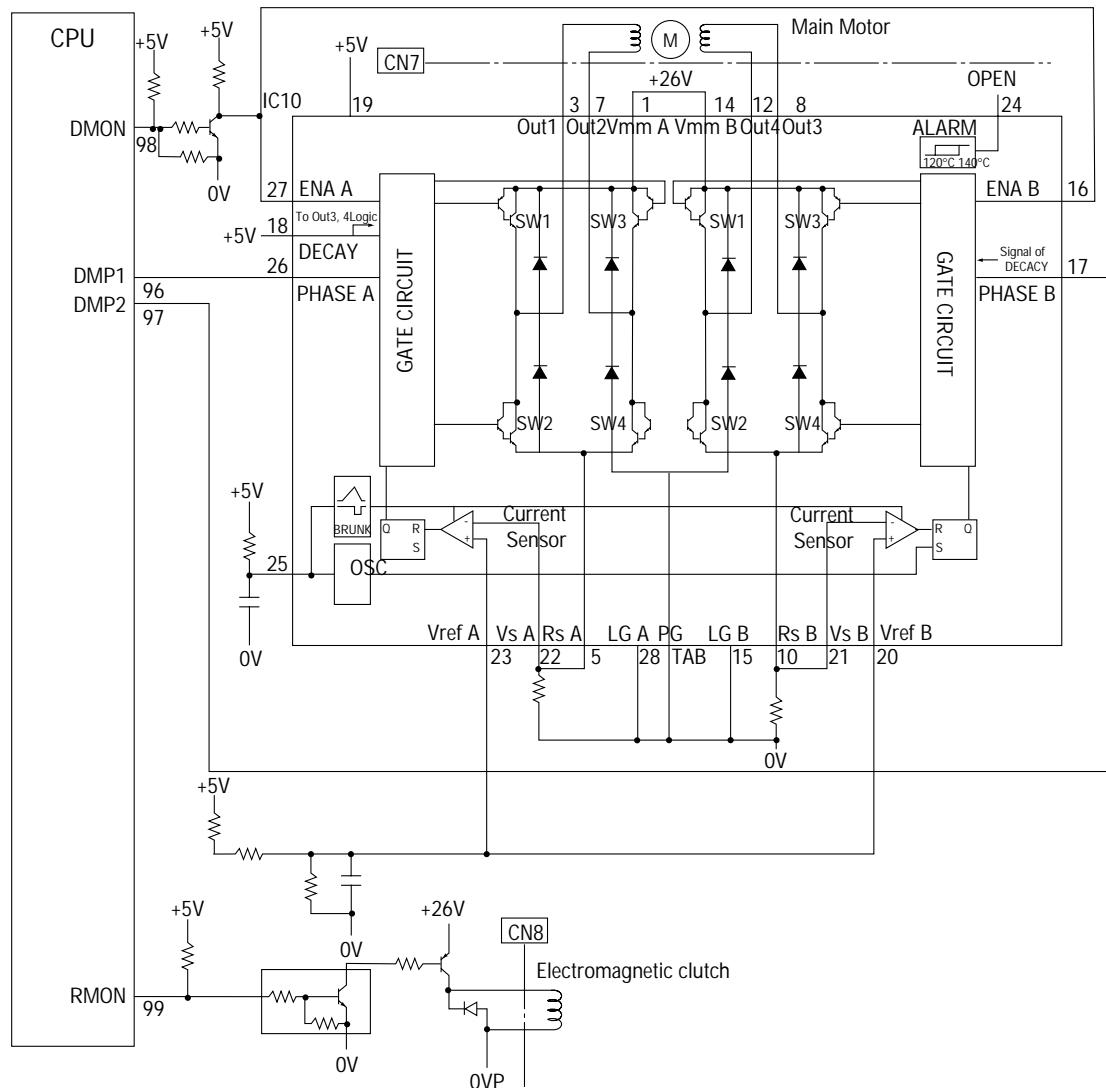
(1) Main motor
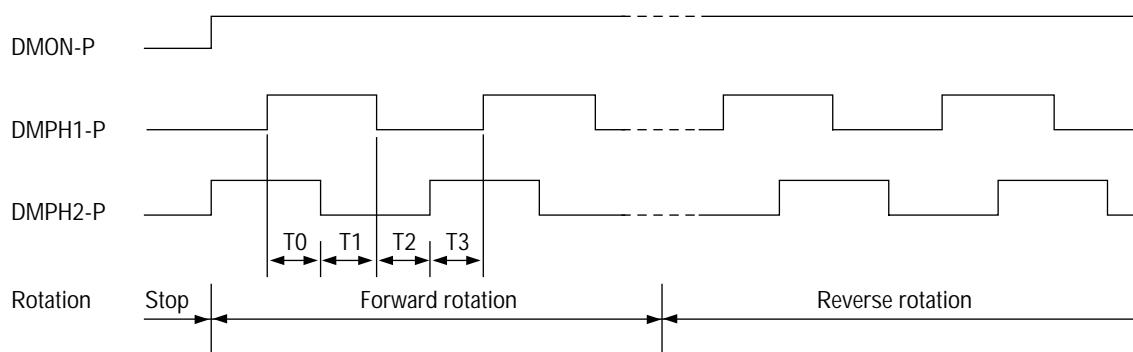
Operation at normal speed: T0 to T3 = 0.781 ms

(2) Motor drive control

Time T0 to T3 determines the motor speed, while the phase different direction between phase signals DMPH1-P and DMPH2-P determines the rotation direction. DMON-P signal control a motor coil current. According to the polarity of the phase signal, the coil current flow as follows:

1) $+26V \rightarrow SW1 \rightarrow$ motor coil $\rightarrow \overline{SW4} \rightarrow$ resistor $\rightarrow$ earth, or,

2) $+26V \rightarrow \overline{SW3} \rightarrow$ motor coil $\rightarrow SW2 \rightarrow$ resistor $\rightarrow$ earth

The drop voltage across the resistor is input to comparator, where it is compared with a reference voltage. If an overcurrent flows, a limiter operates to maintain it within a certain fixed current.

(3) Electromagnetic clutch control

Mechanical operation mode is switched by the combination of the clutch status and the direction of motor rotation.

clutch status	rotation direction	operation mode
off	Forward	cleaning
off	Reverse	Hopping from manual feed slot
on	Forward	illegal operation
on	Reverse	Hopping from tray

3.9   Fuser Temperature Control

The temperature change in a heat controller is converted into the electric potential TEMP corresponding to the change in the resistance value of a thermistor, and the resultant potential is fed back to the control circuit. The CPU performs ON/OFF control of the HEATON-P signal to keep the heat roller temperature constant in accordance with the state at which the thermistor voltage (TEMP) is read into directly by the AD converter of the CPU.
When the paper thickness is set on the menu of the host, the temperature is adjusted to the targeted thickness accordingly.
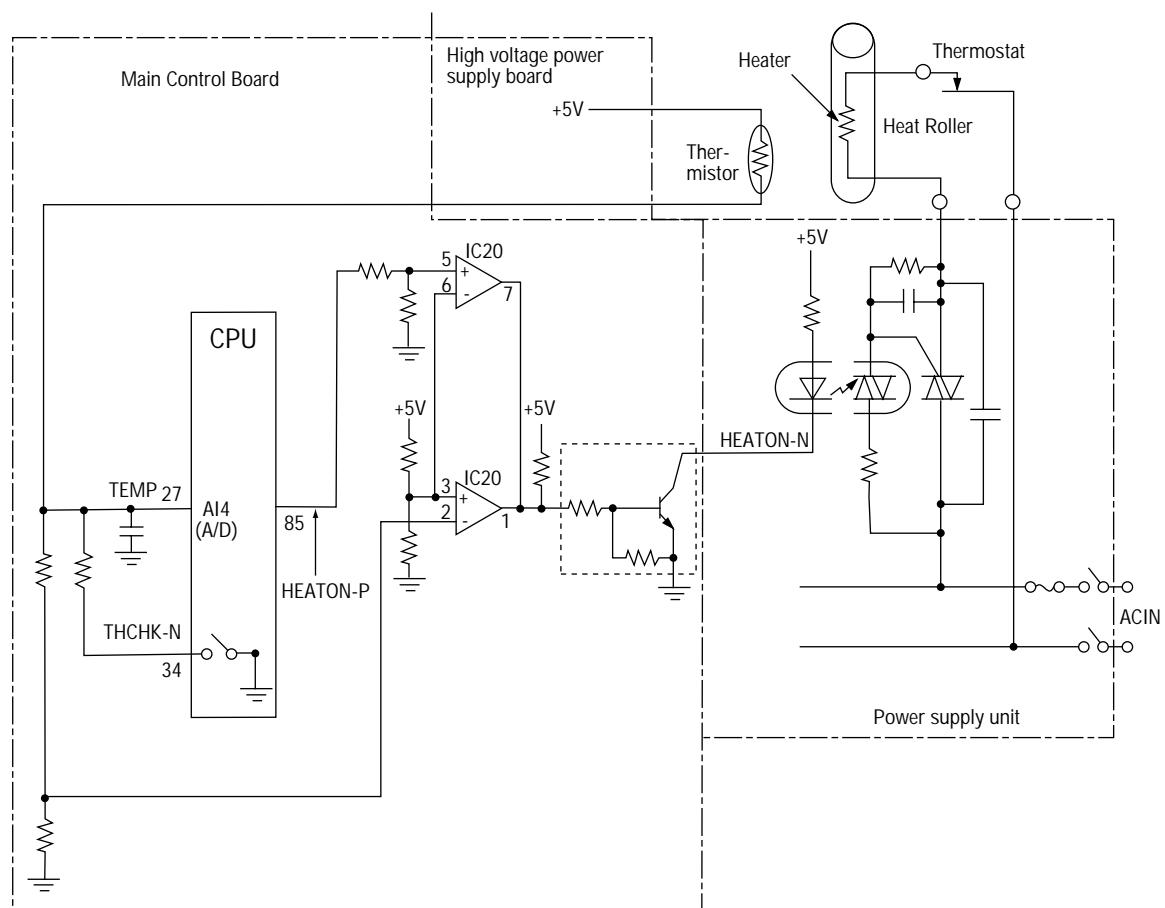
Flowchart of Thermistor Circuit Check

```
                    ┌─────────────┐
                    │    START    │
                    └──────┬──────┘
                           │
                    ┌──────┴──────┐
                    │  HEATER OFF │
                    └──────┬──────┘
                           │
                ┌──────────┴──────────┐
                │ Short check timer   │
                │      (t16)set       │
                └──────────┬──────────┘
                           │
         No         ┌──────┴──────┐
      ┌─────────────│  Time-out ? │
      │             └──────┬──────┘
      │                    │ Yes
      │            ┌───────┴────────┐    Yes
      │            │ Short error    │─────────────┐
      │            │    TEMP ?      │             │
      │            └───────┬────────┘             │
      │                    │ No         ┌─────────┴──────────┐
      │          ┌─────────┴─────────┐  │ Thermistor short   │
      │          │ Thermistor error  │  │      error         │
      │          │ check timer (t2)  │  └─────────┬──────────┘
      │          │       set         │            │
      │          └─────────┬─────────┘      ┌─────┴─────┐
      │                    │                │    End    │
      │          ┌─────────┴─────────┐      └───────────┘
      │          │ Thermistor        │
      │          │ disconnection     │
      │          │ check timer (t35) │
      │          │       set         │
      │          └─────────┬─────────┘
      │                    │
      │            ┌───────┴───────┐
      │            │   Heater On   │
      │            └───────┬───────┘
      │                    │
      │          ┌─────────┴─────────┐   Yes
      │          │ Temperature > Tn  │──────────────┐
      │          └─────────┬─────────┘              │
      │                    │ No           ┌─────────┴──────────┐
      │          ┌─────────┴─────────┐    │ To constant        │
      │          │ Thermistor        │ No │ temperature control│
      │          │ error check timer │────┐  └─────────────────┘
      │          │ (t2) within time  │    │
      │          └─────────┬─────────┘    │
      │                    │ Yes    ┌─────┴─────┐
      │          ┌─────────┴─────────┐ │ Fuser error│
      │          │ Thermistor        │ └─────┬─────┘
      │          │ disconnection     │ No ┌──┴────┐
      │          │ check timer (t35) │──┐ │  End  │
      │          │ within time       │  │ └───────┘
      │          └─────────┬─────────┘  │
      │                    │ Yes        │
      │              ┌─────┴──────┐  No │
      │              │ A/D value  │─────┤
      │              │ changed?   │     │
      │              └─────┬──────┘     │
      │                    │ Yes        │
      └────────────────────┘            │
                            ┌───────────┴────────────┐
      t2  =    90 sec       │ Thermistor gain change │
      t16 = 520 msec        │  THCHK-N"0"→"Z"        │
      t35 =    10 sec       └───────────┬────────────┘
                                        │
                       No       ┌───────┴────────┐
              ┌─────────────────│ A/D value more │
              │                 │ than 20H?      │
   ┌──────────┴──────────┐      └───────┬────────┘
   │ Thermistor          │              │ Yes
   │ disconnection error │      ┌───────┴───────┐
   └──────────┬──────────┘      │  Fuser error  │
              │                 └───────┬───────┘
        ┌─────┴─────┐                   │
        │    End    │             ┌─────┴─────┐
        └───────────┘             │    End    │
                                  └───────────┘
```

Temperature table

THERMCMP-N	Heater control mode
O	Normal operation
Z	Fuser Error Check

T   Paper Thickness
135˚C: light
140˚C: medium light
145˚C: medium
150˚C: medium heavy
155˚C: heavy

3.10 Sensor Control

The CPU supervises the state of each sensor every 40 ms.
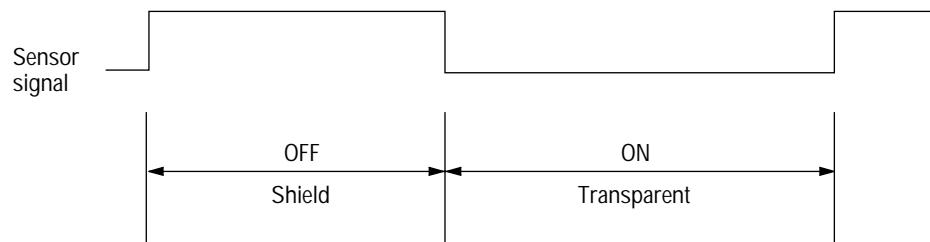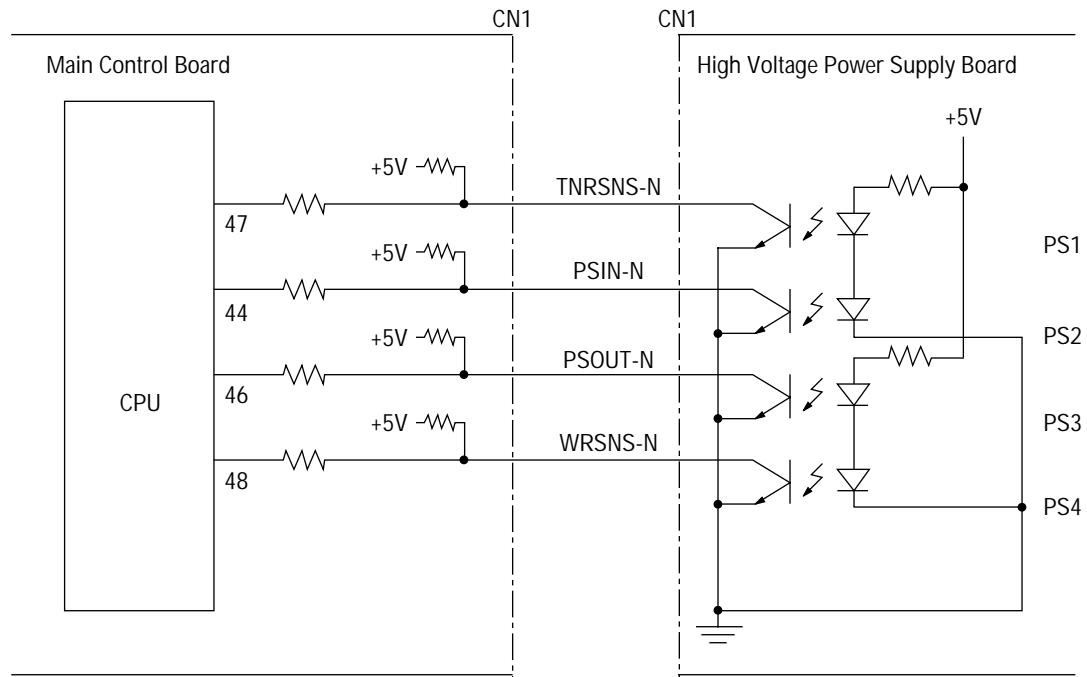
3.11 Cover Open

When the cover is opened, a cover open microswitch is opened. This makes a CVOPN-N signal low, thereby the CPU detects that cover is open. Furthermore, opening the cover stops applying a +5V power to the high voltage power supply part, resulting in stopping all high voltage outputs.
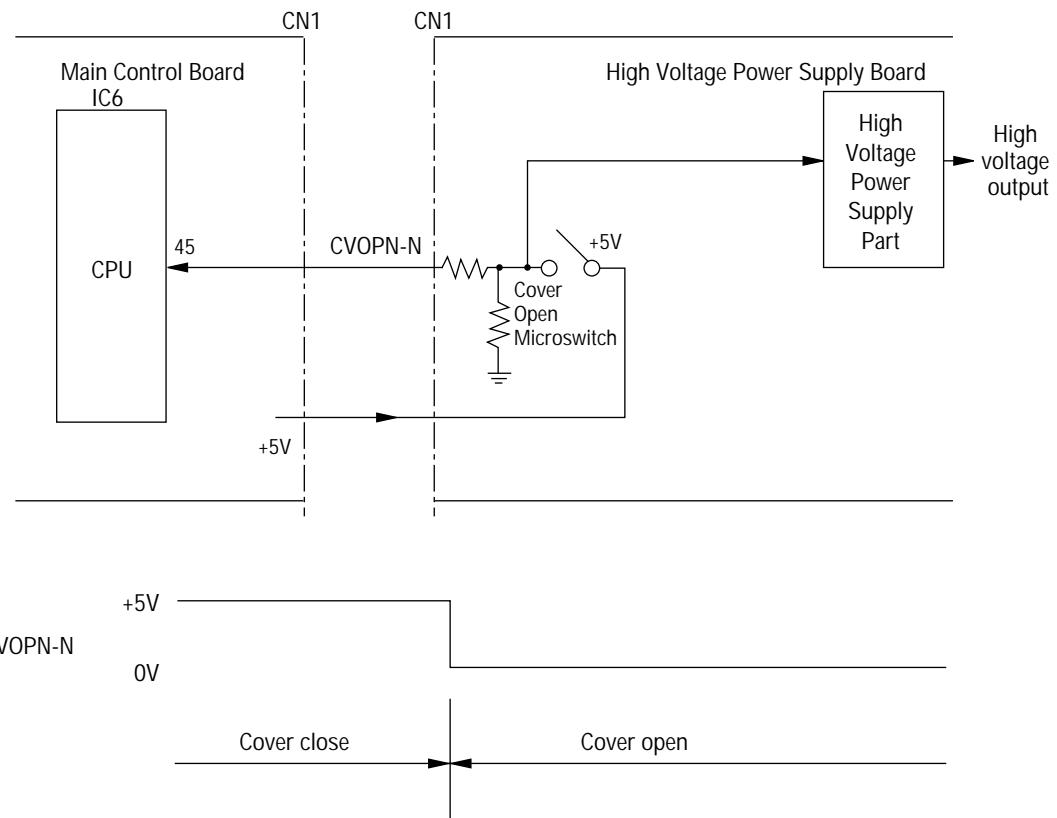
3.12 Power Supply Part

(1) Power supply unit
An AC power from an inlet is input to Switching Reg. part .AC power is converted to a +26 VDC output and +5 VDC output.

Fuse Ratings

Fuse \ AC Input	230 V	120 V
F1	250 V 6.3 A	125 V 8 A
F2	250 V 2 A	250 V 2.5 A
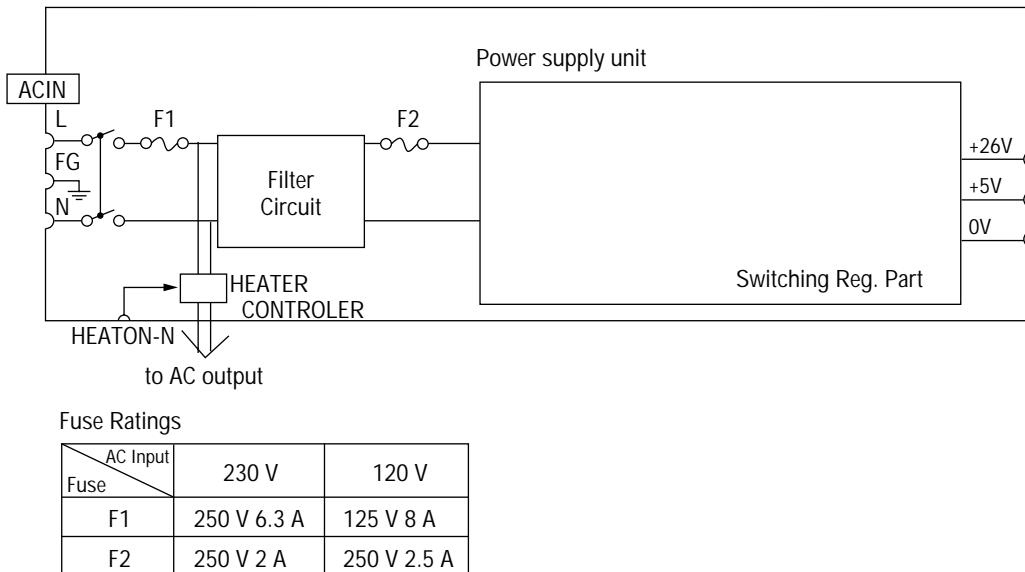
(2) High voltage power supply board
The +5 VDC power supplied to the high voltage power supply part via the cover open microswitch as source voltage. The high voltage power supply part supplies necessary voltage for electro-photography print to output terminals CH, DB, SB, TR, and CB according to a control signal from the CPU. The table on the next page shows the relationship between control signals and high voltage outputs.
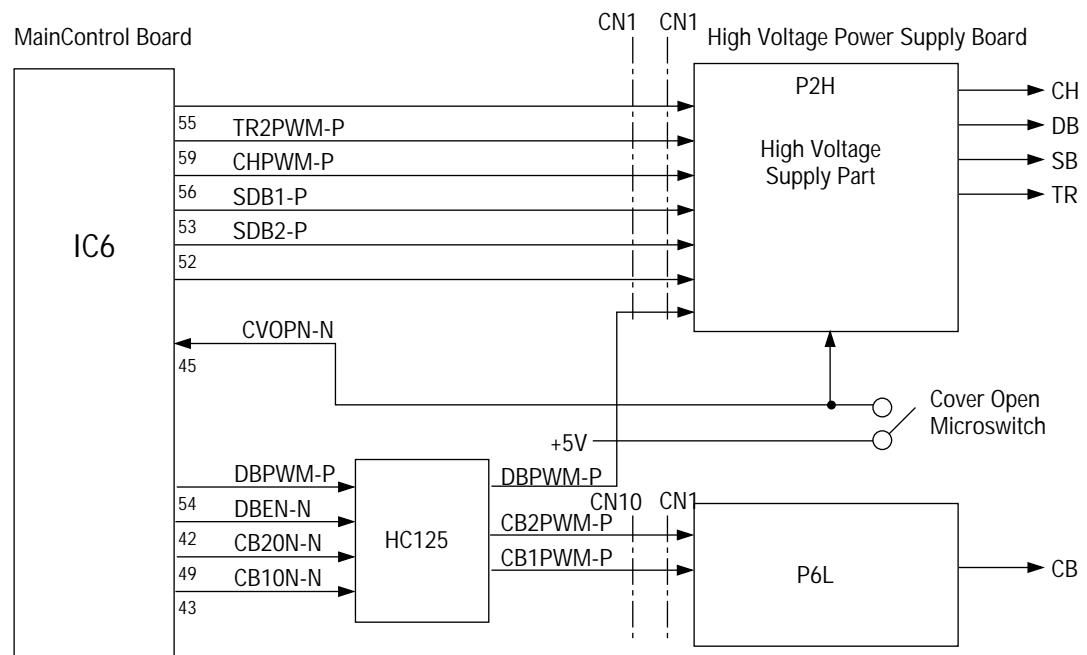
Control Signals and High Voltage Outputs

Control signal name	Level	Function
TR1PWM	H/L (PWM)	Makes the part put out a power $\left(\begin{array}{c}\text{+3 to 5 μA}\\ \text{+0.5 to 4 KV}\end{array}\right)$ to TR.
	L	————————
TR2PWM	H/L(PWM)	Makes the part put out a -750V power to TR.
	L	————————
CHPWM	H/L(PWM)	Makes the part put out a -1300V power to CH.
	L	————————
DB1ENB-P	H	Makes the part put out the following power: 0V power to SB +265V power to DB
	L	————————
DB2ENB-P	H	Makes the part put out the following power: -550V power to SB -265V power to DB
	L	————————
DBPWM-P	H/L(PWM)	Makes the part put out the power to SB, DB, CB.
	L	————————
CB1PWM	H/L(PWM)	Makes the part put out a +400V to CB
	L	————————
CB2PWM	H/L(PWM)	Makes the part put out a -1350V to CB
	L	————————

4. TROUBLESHOOTING

4.1 Troubleshooting Table

(A) High Voltage Power Supply Board

Note: A malfunction of the power supply is not repaired by an agency. The abnormality to be treated here is that of sensors only.

Failure	PC Display Message	Flowchart No.
A paper input jams occur frequently.	P A P E R I N P U T J A M	A - 1
A paper feed jams occur frequently.	P A P E R F E E D J A M	A - 2
A paper-exit jams occur frequently.	P A P E R E X I T J A M	A - 3
A paper size errors occur frequently.	P A P E R S I Z E E R R O R	A - 4
Paper can not be fed from the manual feed slot .	M A N U A L S L O T P A P E R R E Q U E S T	A - 5
The message "COVER OPEN" remains displayed on the PC display.	C O V E R O P E N	A - 6
The message "TONERLOW" remains displayed on the PC display.	T O N E R L O W	A - 7
The message "TONERSNS" remains displayed on the PC display.	T O N E R S E N S O R P R O B L E M	A - 8

(B)   Main Control Board

Failure	PC Display Message	Flowchart No.
Initialization error and not restored	CONNECTION PROBLEM	B - 1
Program ROM error	PROGRAM ROM CHECK ERROR	B - 2
Resident RAM error	RESIDENT RAM CHECK ERROR	B - 3
EEPROM error	EEPROM CHECK ERROR	B - 4
Fuser error	FUSER ERROR	B - 5
Thermistor Open error	THERMISTER OPEN ERROR	B - 5
Thermistor Short error	THERMISTER SHORT CHECK ERROR	B - 5
Watchdog timer timeout occurs frequently.	CONTROLLER ERROR	B - 6
Data sent through the Parallel I/F cannot be received.	CONNECTION PROBLEM	B - 7

4.2   Troubleshooting Flowchart

(A-1)   Paper input jams occur frequently.

- Is PS4 (Write Sensor) operating normally?

    - No   Replace PS4.

- Yes   Is Pin1 of CN8 in main control board operating normally?

    - No   Replace Q4 or Q5 in main control board.

- Yes   Failure of IC6 in main control board.

(A-2)   A paper feed jams occur frequently.

- Is PS4 (Write Sensor) operating normally?

    - No   Replace PS4.

- Yes   Is PS3 (Outlet Sensor) operating normally?

    - No   Replace PS3.

- Yes   Failure of IC6 in main control board.

(A-3)   A paper exit jams occur frequently.

- Is PS3 (Outlet Sensor) operating normally?

    - No   Replace PS3.

- Yes   Failure of IC6 in main control board.

(A-4)   A paper size errors occur frequently.

- Is PS4 (Write Sensor) operating normally?

    - No   Replace PS4.

- Yes   Failure of IC6 in main control board.

(A-5)   Paper can not be fed from manual feed slot.

- Is PS2 (Manual Feed Sensor) operating normally?

    - No   Replace PS2.

- Yes   Failure of IC6 in main control board.

The message "COVER OPEN" remains displayed on the PC display.

- Is CVSW (Cover Open Switch) operating normally?

    - No   Replace CVSW.

- Yes   Failure of IC6 in main control board.

The message "TONERLOW" remains displayed on the PC display.

- Is PS1 (Toner Sensor) operating normally?

    - No   Replace PS1.

- Yes   Failure of IC6 in main control board.

The message "TONERSNS" remains displayed on the PC display.

- Is PS1 (Toner Sensor) operating normally?

    - No   Replace PS1.

- Yes   Failure of IC6 in main control board.

(B-1)   Initialization error and not restored

- Is the 16-MHz clock signal being put out to pin 3 of OCS1?

  - No   Replace OSC1.

- Yes   Failure of IC6

(B-2)   Program ROM error

- Replace IC6)

(B-3)   Resident RAM error

- Are negative pulses being put out to Pin 4 , 23 (RAS0-N , CSA-N) of IC11?

  - No   Failure of IC6

- Yes   Are the signals at pins, 9 TO 12 , 14 TO 18 , 5
         (DA00-P to DA09-P) of IC11 being changed?

  - No   Failure of IC6

- Yes   Replace IC11.

(B-4)   EEPROM error

- Replace IC4.

- OK?

- No   Failure of IC6

(B-5)   Fuser error/ Thermistor Open error/ Thermistor Short error

- Is the heater on?

  - No   Is the voltage at Pin 40 (HEATON-P) of IC6(MSM65917) 5V?

    - Yes

- No   Failure of IC6

(B-6)   Watchdog timer timeout occurs frequently.

         Failure of IC6

(B-7) Data sent through the Parallel I/F cannot be received.

• Is the signal at Pin 11 (BUSY-P) of CN4 being at low level?

      • No   Is the signal at Pin 13 (BUSY-P) of IC7 (74LS07) changed as shown below, at data reception?

	ON-LINE	OFF-LINE
BUSY-P	Low	High

        • No   Failure of IC6

    • Yes   Replace IC7 (74LS07).

• Yes   Is the level of the signal at Pin 1 (STB-N) of CN4 changed at data reception?

    • No   Make sure of the connection of I/F cable or the operation of the h ost computer.

• Yes   Are the signals at Pin 1 (ACK-N), Pin 9 (FAULT-N) of IC7 (74LS07) being respectively at low level and high level in on-line mode?

    • No   Replace IC7 (74LS07).

    • OK?

    • No

• Yes   Failure of IC6

5. CIRCUIT DIAGRAM

Oki Data Corporation

TITLE: HUK

Drawing Number: 00096001SS

DA09-P(023D)
DA08-P(023D)
DA07-P(023D)
DA06-P(023D)
DA05-P(023D)
DA04-P(023D)
DA03-P(023D)
DA02-P(023D)
DA01-P(023D)
DA00-P(023D)
RASD-N(024E)
CAS-N(024E)
DWR-N(023E)

ACK-N (057E)
BUSY-P (057D)
PE-P (057E)
SEL-P (057F)
FAULT-N(057F)

VDO-P (041B)
VD1-P (041B)
VCLK-P (041B)
VSTB4-N(041B)
VSTB3-N(041C)
VSTB2-N(041C)
VSTB1-N(041C)

DMPH1-P(033C)
DMPH2-P(033C)
DMON-P (031C)

PJON-P (038B)

CHPWM-P (062D)
DRPWM-P (061B)
TR1PWM-P(061E)
TR2PWM-P(062C)
SDB2-P (061C)
SDB1-P (061C)

(025C) DD01-P
(025C) DD00-P
(025C) DD03-P
(025C) DD02-P

(054B) PDATA8-P
(054B) PDATA7-P
(054B) PDATA6-P
(054B) PDATA5-P
(054C) PDATA4-P
(054C) PDATA3-P
(054C) PDATA2-P
(054C) PDATA1-P

(054E) IPRIME-N
(054F) SELIN-N
(054G) AUTOFD-N
(054E) PSTB-N

+5V

EEPMCLK-P (041C)
EEPMCS-P (049B)
EEPMDI-P (049A)
C810N-N (065B)
C320N-N (065B)

DBEN-N (061B)
HEATON-P (065D)

LED-P(064F)

THCNK-N

(064G) CVOPN-N
(065F) TNRSNS-N
(065G) PSOUT-N
(065G) WRSNS-N
(065F) PSIN-N

(065E) TR-VSEN
(065E) TR-ISEN

(065F) TEMP

+5V
0V

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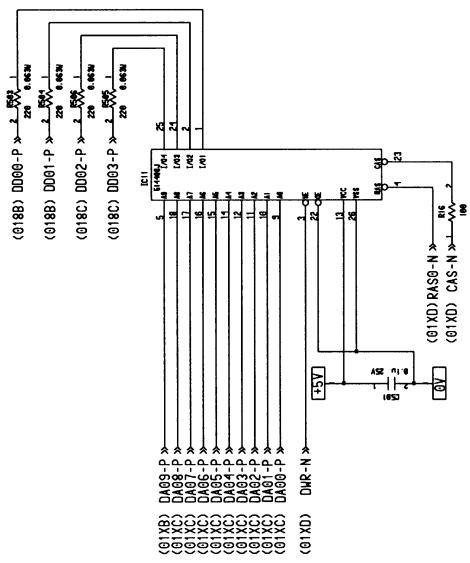
36F-Centro

Oki Data Corporation

HUK

0009600ISS
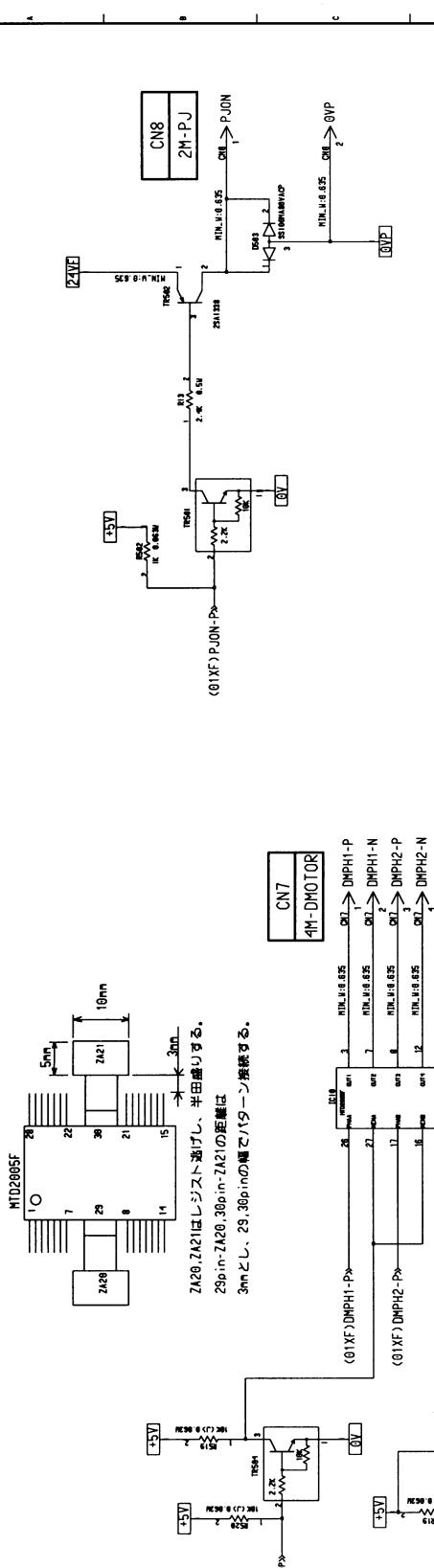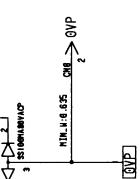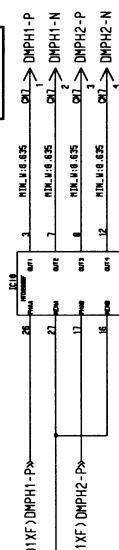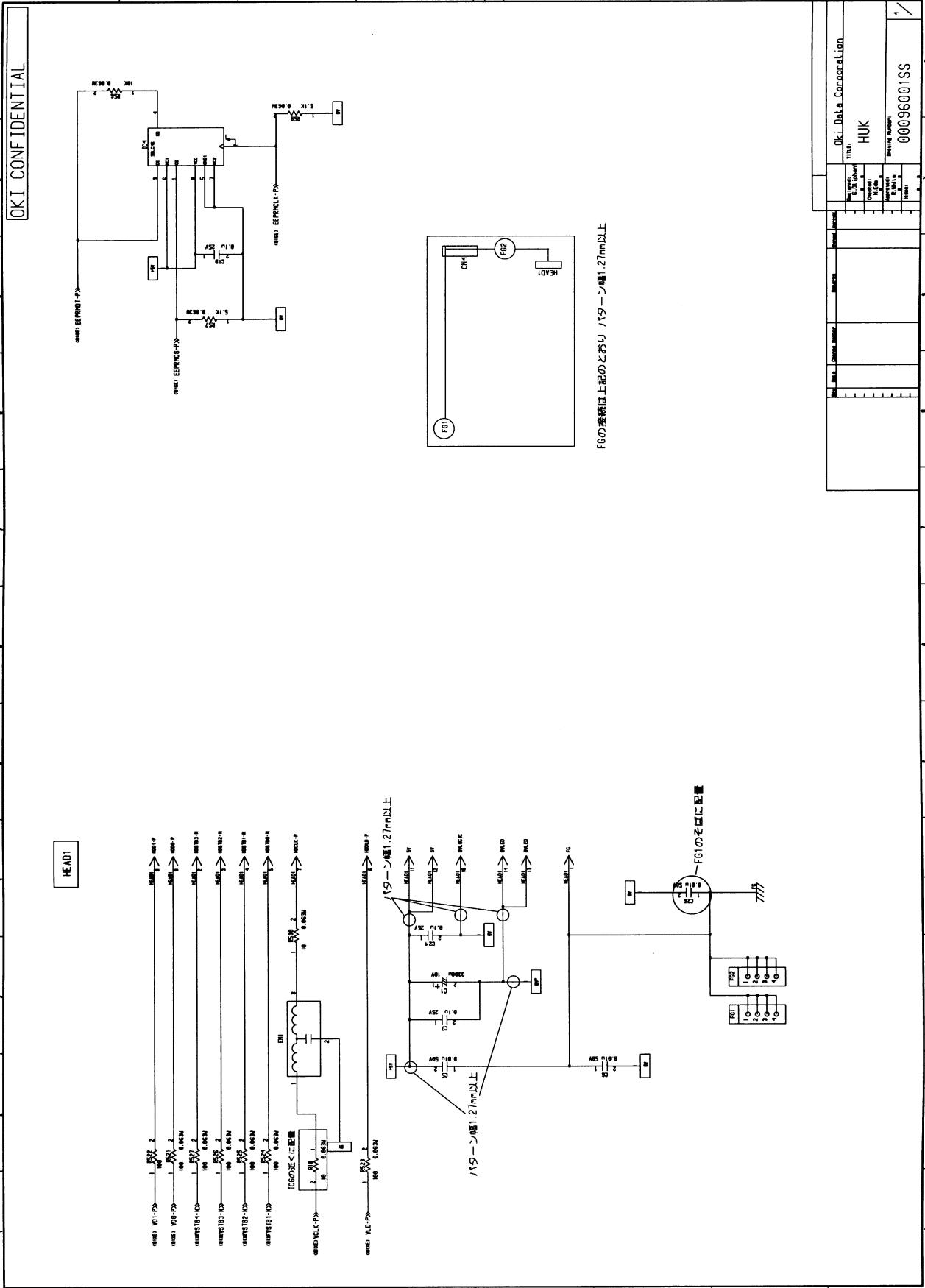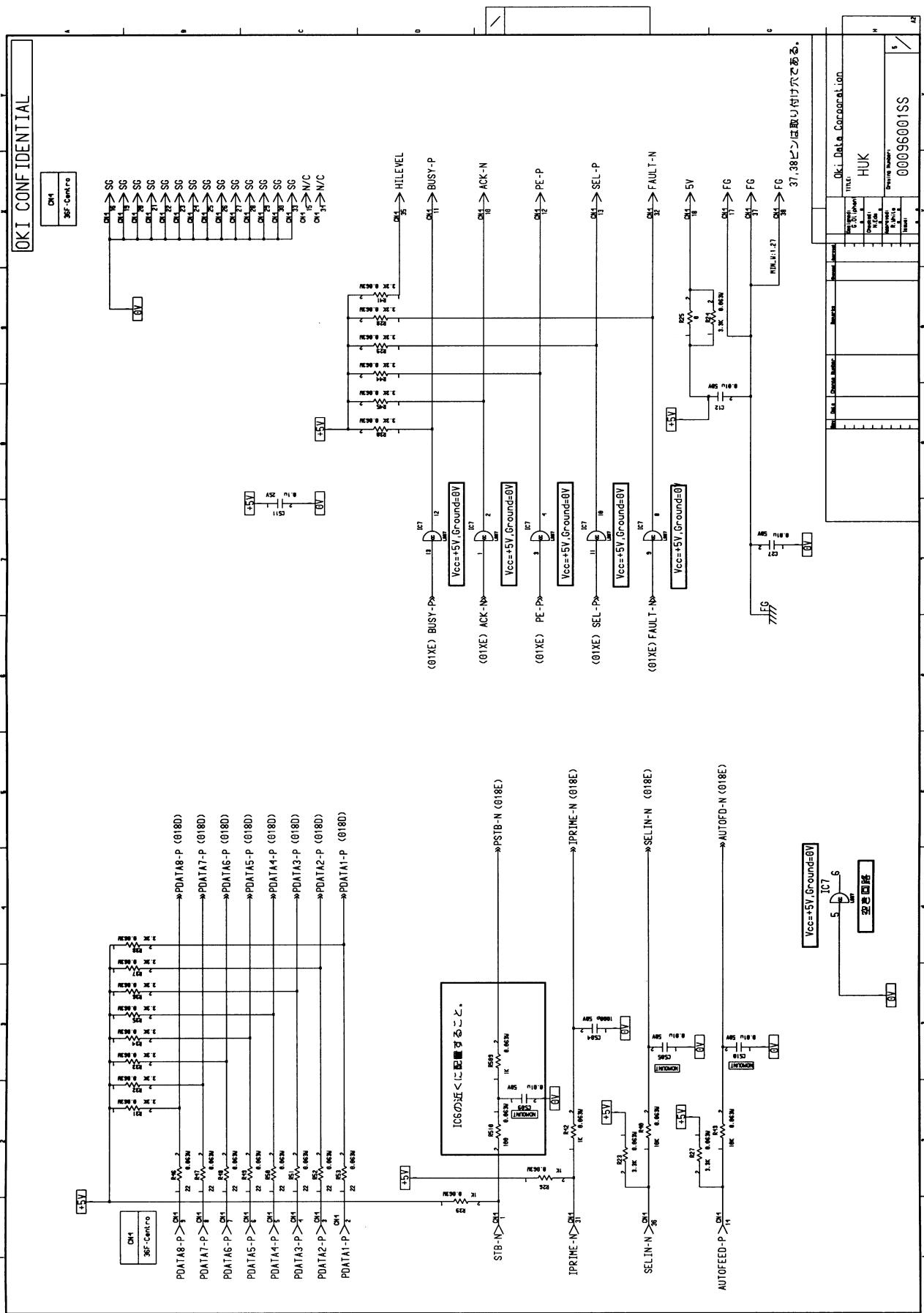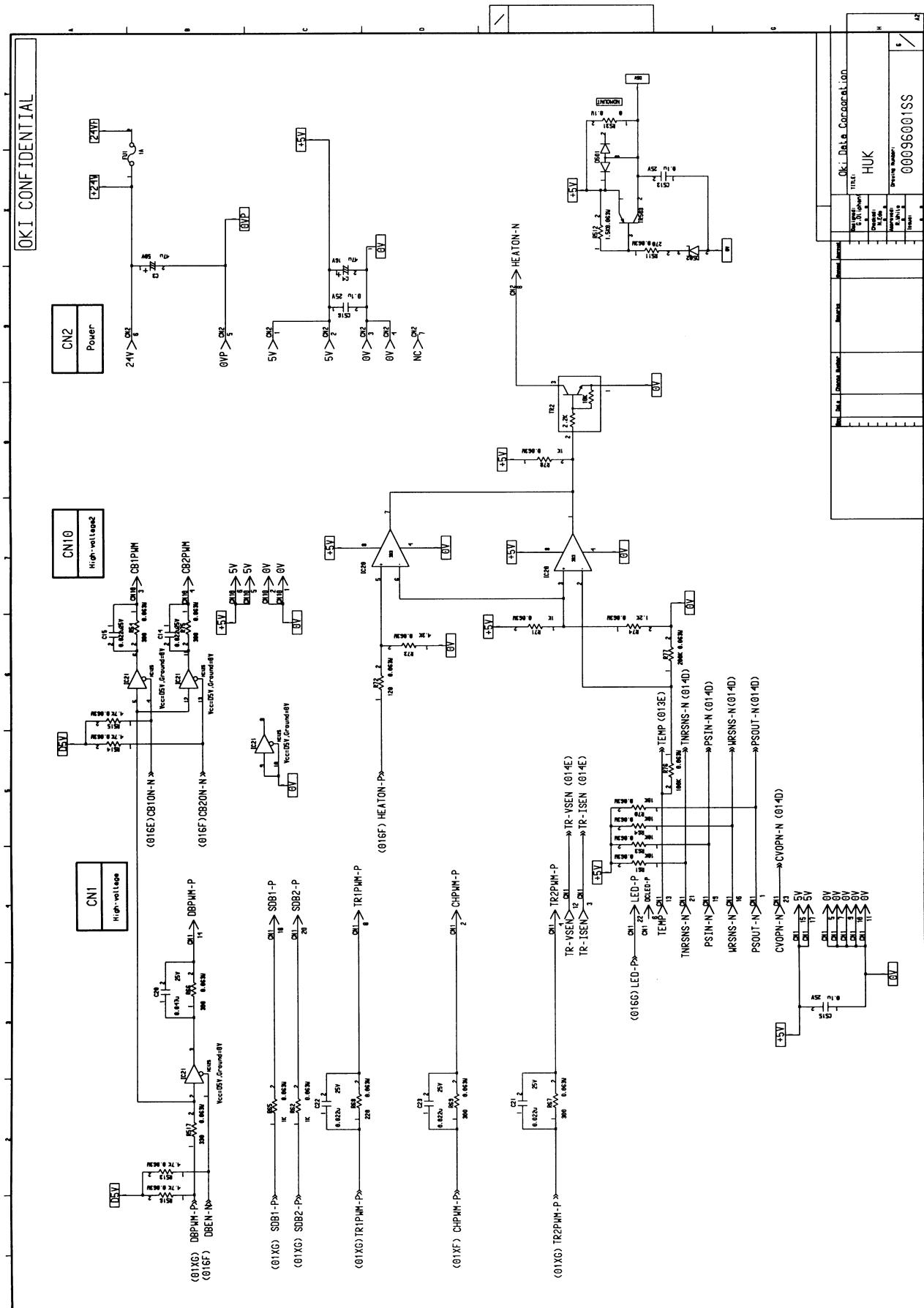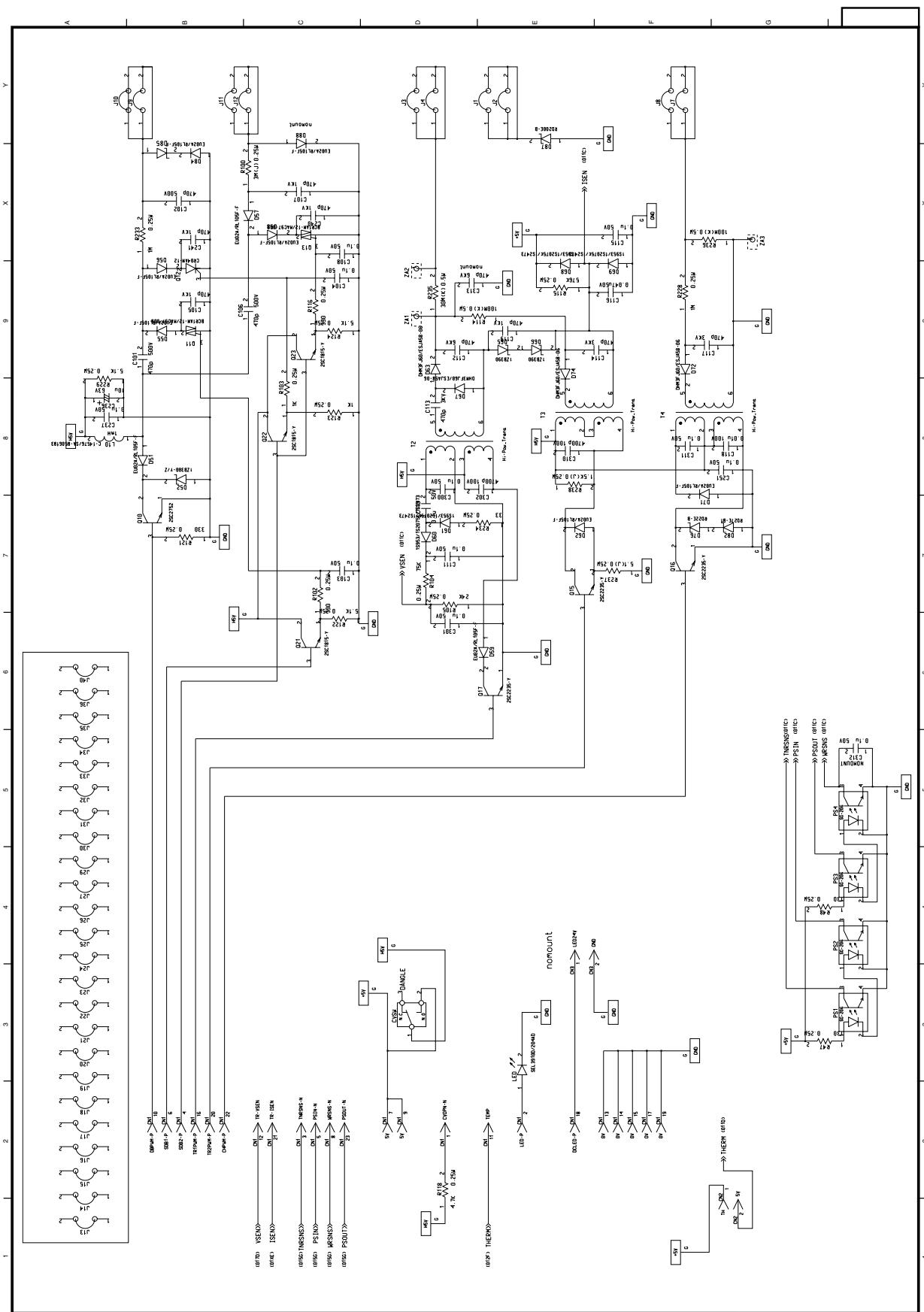
Figure 5-14 High Voltage Power Supply PCB (P2H-1/1) Circuit Diagram Rev.3
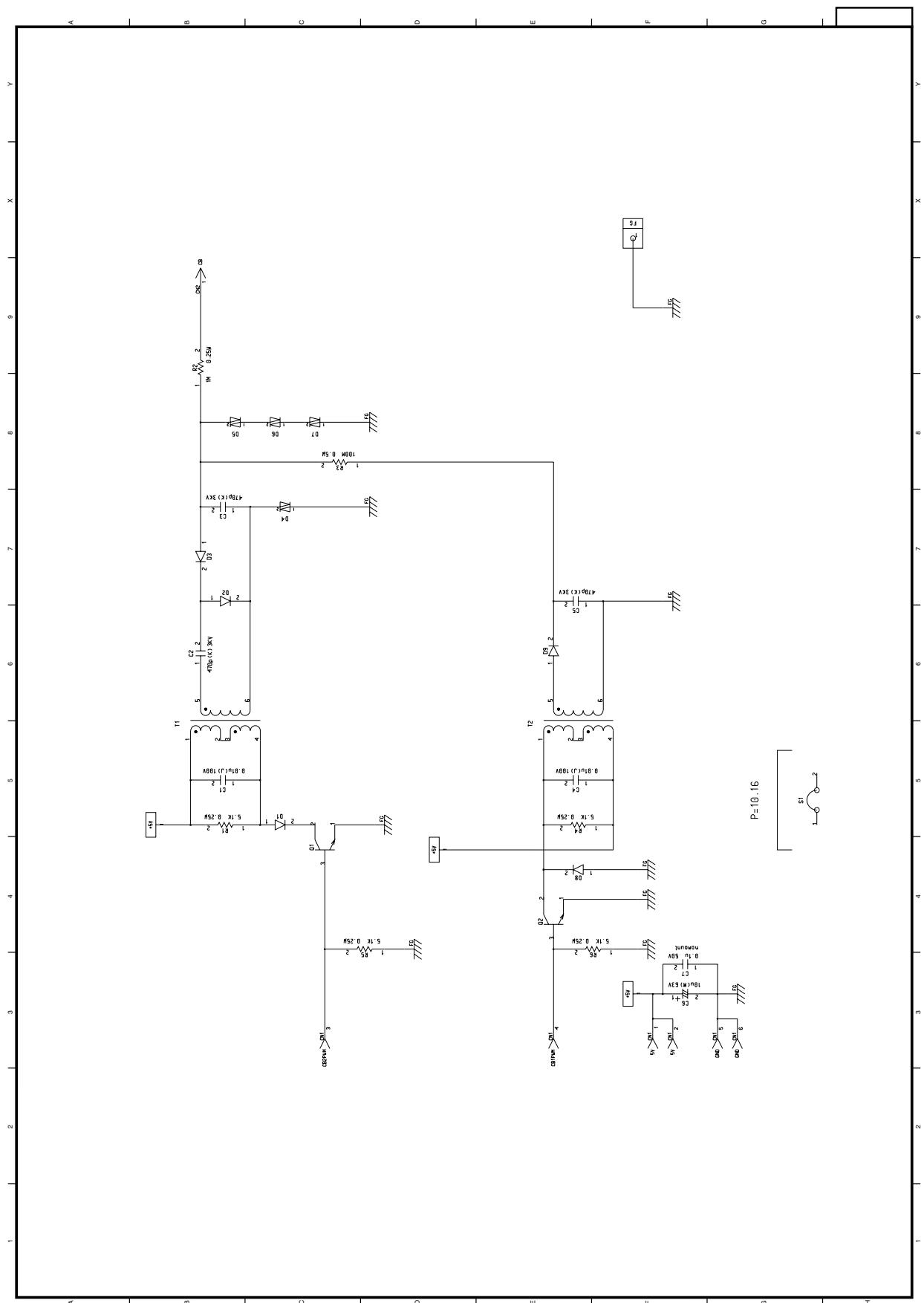
Figure 5-15 High Voltage Power Supply PCB (P6L-1/1) Circuit Diagram Rev.3

COMPONENT PARTS LIST

6.1 HUK Printed Circuit Board REV.1
(00096101YA)
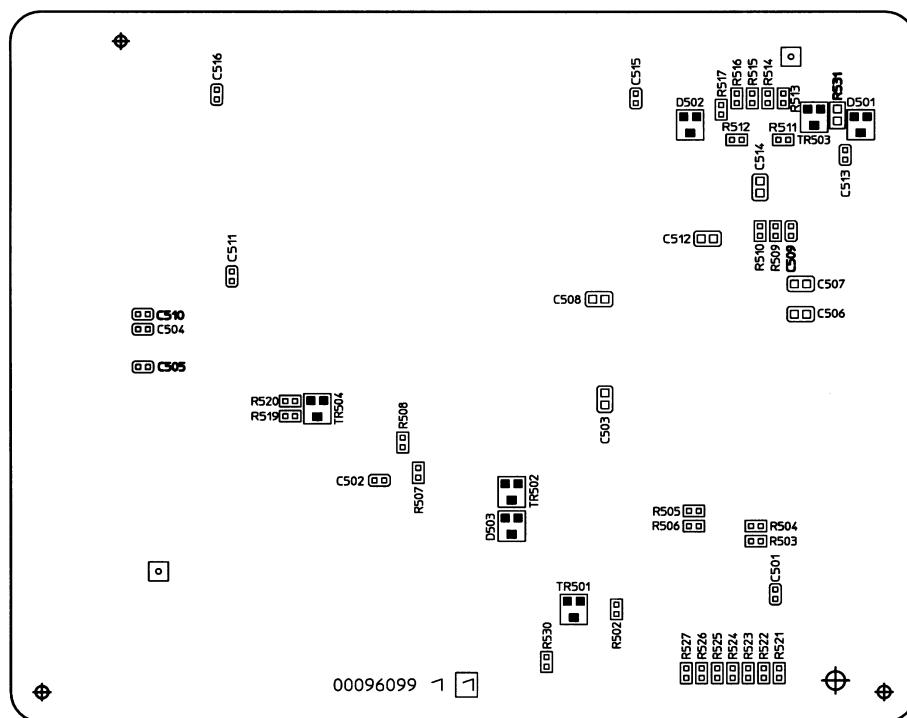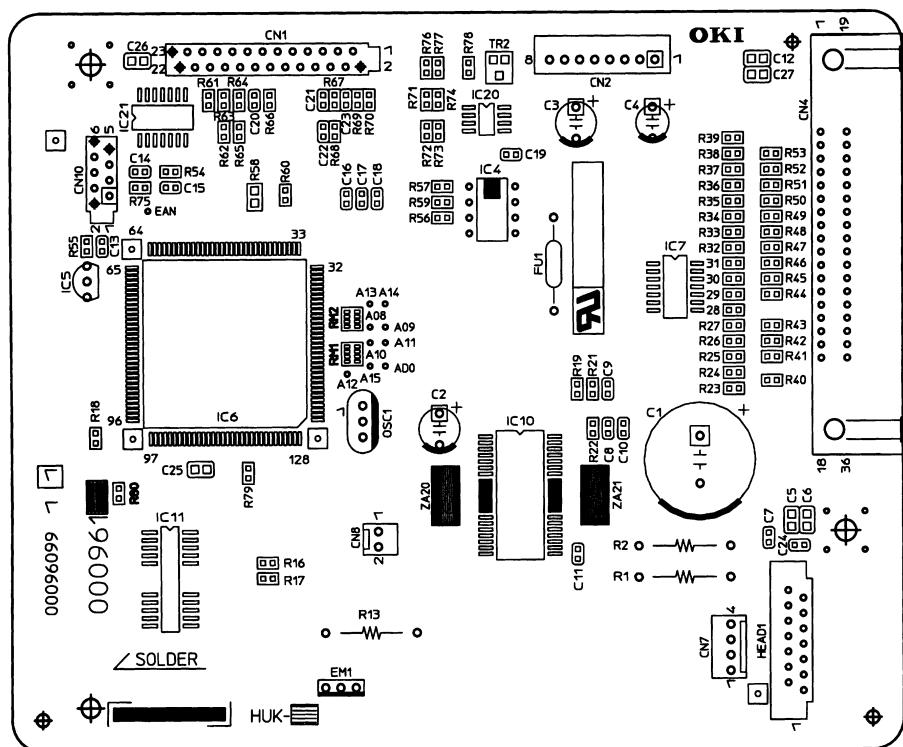
HUK Printed Circuit Board
(00096101 YA – 1/3)

| Ref. No.	Symbol	Type/Name	Part No.	Qty.	Remarks
1					
2	1	00096099	PCB–HUK	1	
3					
4	D501, D503	SS100MA80VACP D–Signal –C	611A0000N0001	2	
5	D502	RD3 3M–B2 D–Zener –C	613A0233M0062B	1	
6					
7	R71	CR/RK73H/ERJ/MCRF–102 RES–MET RN –C	3235003F0102	1	
8	R76	CR/RK73H/ERJ/MCRF104 RES–MET RN –C	3235003F0104	1	
9	R74	CR/RK73H/ERJ/MCRF122 RES–MET RN –C	3235003F0122	1	
10	R77	CR/RK73H/ERJ/MCRF204 RES–MET RN –C	3235003F0204	1	
11	R21	CR/RK73H/ERJ/MCRF302 RES–MET RN –C	3235003F0302	1	
12	R60	CR/RK73H/ERJ/MCRF362 RES–MET RN –C	3235003F0362	1	
13	R19	CR/RK73H/ERJ/MCRF273 RES–MET RN –C	3235003F0273	1	
14	R18, R530	CR/RK73K/ERJ/MCRJ100 RES–MET RN –C	3235003J0100	2	
15	R16, R17, R510, R521–R527	CR/RK73K/ERJ/MCRJ101 RES–MET RN –C	3235003J0101	10	
16	R26, R39, R42, R62, R65, R78, R502, R507–R509	CR/RK73K/ERJ/MCRJ102 RES–MET RN –C	3235003J0102	10	
17	R40, R43, R56, R61, R63, R64, R70, R519, R520	CR/RK73K/ERJ/MCRJ103 RES–MET RN –C	3235003J0103	9	U
18	R72	CR/RK73K/ERJ/MCRJ121 RES–MET RN –C	3235003J0121	1	
19	R58	RM73B2A151J RES–MET RN –C	323A5003J0151	1	
20	R512	CR/RK73K/ERJ/MCRJ152 RES–MET RN –C	3235003J0152	1	
21	R46 R53	CR/RK73K/ERJ/MCRJ220 RES–MET RN –C	3235003J0220	8	
22	R68, R503–R506	CR/RK73K/ERJ/MCRJ221 RES–MET RN –C	3235003J0221	5	
23	R22	CR/RK73K/ERJ/MCRJ223 RES–MET RN –C	3235003J0223	1	
24	R511	CR/RK73K/ERJ/MCRJ271 RES–MET RN –C	3235003J0271	1	
25	R54, R66, R67, R69, R75	CR/RK73K/ERJ/MCRJ301 RES–MET RN –C	3235003J0301	5	
26	R517	CR/RK73K/ERJ/MCRJ331 RES–MET RN –C	3235003J0331	1	

Ref. No.	Symbol	Type/Name	Part No.	Qty.	Remarks
27	R23, R24, R27-R38, R41, R44, R45	CR/RK73K/ERJ/MCRJ332 RES–MET RN –C	3235003J0332	17	
28	R73	CR/RK73K/ERJ/MCRJ432 RES–MET RN –C	3235003J0432	1	
29	R513-R516	CR/RK73K/ERJ/MCRJ472 RES–MET RN –C	3235003J0472	4	
30	R55, R57, R59	CR/RK73K/ERJ/MCRJ512 RES–MET RN –C	3235003J0512	3	
31	R25, R79	CR/RK73Z/ERJ/MCRJ–0V RES–Zero ohm –C	3255003P0001	2	
32	R13	RD1/2Y2.4KohmJ RES –Carbon flm–	321A1431J0242	1	4KH–31051–152
33	R1, R2	MSF1/2B1ohmJ RES–MET OX –	324A1001J0109	2	4KH–31051–152
34					
35	C10, C11, C504	GRM/UMK/MCH/102B CAP–Ceramic –C	3036003K0102	3	
36	C8	GRM/UMK/MCH/222B CAP–Ceramic –C	3036003K0222	1	
37	C14, C15, C21-C23	GRM/TMK/MCH/223B 25V CAP–Ceramic –C	3036003K0223	5	
38	C5, C6, C12, C26, C27	CK2012F1H103Z 50V CAP–Ceramic –C	303A6008Z3103	5	
39	C7, C9, C13, C16-C19, C24, C501, C502, C511, C513, C515, C516	GRM/TMK/MCH/104Z 25V CAP–Ceramic –C	3036003Z0104	14	
40	C25, C503, C506-C508, C512, C514	CK2012FIE104Z 25V CAP–Ceramic –C	303A6008Z2104	7	
41	C20	GRM/TMK/MCH/473B 25V CAP–Ceramic –C	3036003K0473	1	
42	C2, C3	KME50VB–47 50V CAP–Alum(CE) – 47uF	304A1115H1470	2	
43	C4	UVX/SME–16V–47uF 16V CAP–Alum(CE) –P	3041003C1470	1	
44	C1	UVS1A332MHA 10V CAP–Alum(CE)	304A1137A1332	1	
45					
46	IC7	74LS07FP Digital IC–BIP–S	700A0503N0007		
47	IC21	74HC125FP Digital IC–MOS–S	702A1703N0125		
48	IC20	UPC393G2 Analog–BIPLIN –S	720A0523N0011		
49	IC10	MTD2005FB Analog–BIPLIN –S	720A1816N0001		
50	IC5	PST592D–2 Analog–BIPLIN	720A4037M0015		

HUK Printed Circuit Board
(00096101 YA – 3/3)

Ref. No.	Symbol	Type/Name	Part No.	Qty.	Remarks
51	IC11	514400JP–60 Memory–MOSDRAM–S	8020003N2603	1	
52	IC4	93C46LDP–NW Mernory–MOSEEPR–	8160303M0000	1	
53	IC6	ML65918–015GA CK–MOS (ROM) –F	8530194N0003	1	
54					
55	EMI	SHORT WIRE (U TYPE)	KH–31036–50	1	
56					
57					
58	TR502, TR503	2SA1338 TR–PNP/H FREQ –C	600A1032N0010	2	
59	TR2, TR501, TR504	DTC123YK TR–NPN/H–FREQ –C	602A1035N0019	3	
60					
61	CN4	57RE–40360–830B–D29 Connector–SQR –	2201001P0360	1	
62					
63	HEAD1	SLD14S–2 Connector–PCB –	2243001P0140	1	M
64	CN8	00–8263–0212–00–000 Connector–PCB –	224A3357P0020	1	UM
65	CN7	00–8263–0412–00–000 Connector–PCB –	224A3357P0040	1	UM
66	CN10	06FE–ST–VK–N Connector–PCB –	2244101P0060	1	
67	CN2	B8B–M–A Connector–PCB –	224A3530P0080	1	UM
68	CN1	23FE–ST–VK–N Connector–PCB –	2244101P0230	1	
69	OSC1	CST15.97M040 OSC–Ceramic –	381A1047B0004	1	
70	FU1	251–001 FUSE–	540A2208S1102	1	4KH–31051
71			2381004P0009	1	
72	2	TW–VF–23–0.1X0.8–210 CONN PAR–	2381015P0001	1	
73	4	TW–VF–6–0.IX0.8–85 CONN PAR–	143A1047P0001	1	
74	3	MPS–04–0			
75		Fastener			
76					
77					
78					

6.2 P2H Printed Circuit Board REV.3
(40607401YA-1/2)
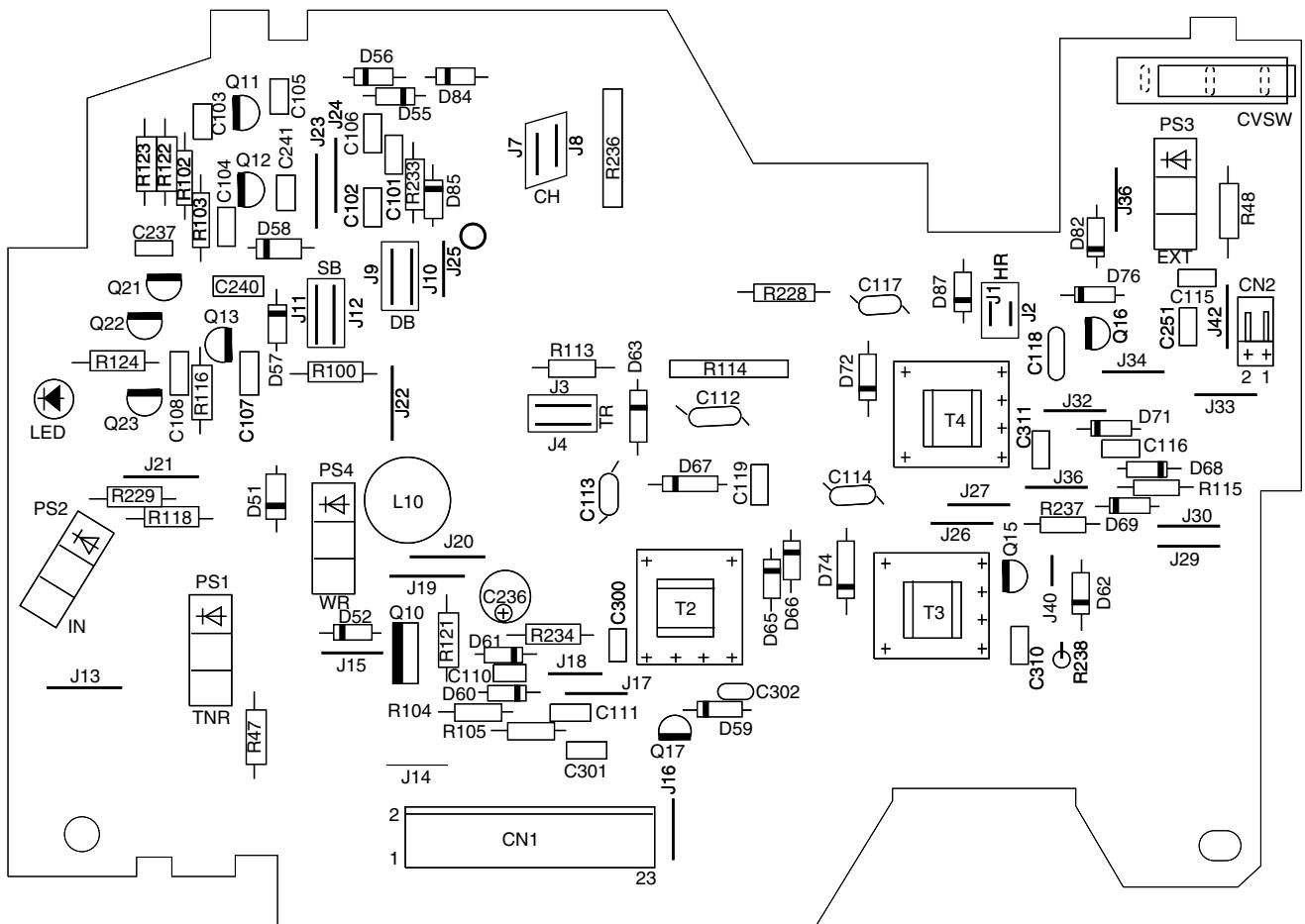
P2H Printed Circuit Board Rev. 3
(40607401YA-2/2-1/4)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
1	D60, D61, D68, D69	1S953/ 1S2075K/ 1S2473 D-Signal -	611A0003L0001	4	
2	D63,D67, D72, D74	OR-DHM/ ESJA/ SHV-06	40681301	4	
3	D51, D55-D59, D62, D71, D84	EU02A/ RL105F-F D-Rectifying -Q	6100003M0001	9	
4	D52	1ZB300-Y/ Z D-Zener -	613A2003M0001	1	
5	D65,D66	1ZB3900 D-Zener -	613A2258M0350	2	
6	D76	RD22E-B2 D-Zener -	613A1231L0262B	1	
7	D82	RD27E-B1 D-Zener -	613A1231L0282A	1	
8	D87	RD200E-B D-Zener -	613A1231L0522	1	
9	D85	1ZB270-Y/ Z (TPA2) D-Zener -Q	6132003M0001	1	
10					
11	R234	RD1/4Y33ΩJ RES-Carbon flm -	321A1421J0330	1	
12	R47, R48	RD1/4Y130ΩJ RES-Carbon flm -	321A1421J0131	2	
13	R102, R116, R121	RD1/4Y330ΩJ RES-Carbon flm -	321A1421J0331	3	
14	R103, R123	RD1/4Y1KΩJ RES-Carbon flm -	321A1421J0102	2	
15	R118	RD1/4Y4.7KΩJ RES-Carbon flm -	321A1421J0472	1	
16	R122, R124, R229	RD1/4Y5.1KΩJ RES-Carbon flm -	321A1421J0512	3	
17	R105	RD1/4Y24KΩJ RES-Carbon flm -	321A1421J0243	1	
18	R104	RD1/4Y75KΩJ RES-Carbon flm -	321A1421J0753	1	

P2H Printed Circuit Board Rev. 3
(40607401YA-2/2-2/4)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
19	R235	MRH30MK/ HV-22-30MK RES-MET solid -	3263103K0306	1	
20	R228, R233	RD1/4Y1MΩJ RES-Carbon flm -	321A1421J0105	2	
21	R100	RD1/4Y3MΩJ RES-Carbon flm -	321A1421J0305	1	
22	R115	RNL1/4C3F576KΩ RES-MET RN -	323A1222F5763	1	
23	R114, R236	MRH100MK/ HV-38-100MK RES MET solid -	3263103K0107	2	
24	R237	RD1/4Y5.1ΩJ RES-Carbon flm -	321A1421J0519	1	
25	R238	RD16UJ1.5KΩ RES-Carbon flm -	3213420J0152	1	
26					
27	C105, C107, C119, C240, C241	HNY5P/ DE07-1KV-471K CAP-Ceramic -P	3024003K7471	5	
28	C113, C114, C117	DE07/ HCYB3F471 CAP Ceramic -Z	3024203K2471	3	
29	C112	DE1010B471K6K 6KV CAP-Ceramic -	302A4028K4471	1	
30	C101, C102, C106	HLY5P/ DD05-500V-471K CAP-Ceramic -P	3024003K6471	3	
31	C103, C104,C108,C110, C111, C115,C237,C251, C300, C301, C311	MLRD/ FK16Y5V1H104Z CAP-Ceramic -N	3034003Z3104	11	
32	C116	MLRD/ FK16Y5V1H473Z CAP-Ceramic -N	3034003Z3473	1	
33	C118	MY2A/ CQMF-100V-103J CAP-Plast flm -P	3064003J2103	1	
34	C302, C310	CQMF/ MY2A472J-T 100V CAP-Plast flm -P	3064003J2472	2	
35	C236	UVX/ SME-63V-10μF 63V CAP-Alum (CE) -P	3041003J1100	1	

P2H Printed Circuit Board Rev. 3
(40607401YA-2/2-3/4)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
36	Q11, Q13	BCR1AM-12/ MAC97-008 THY-Bi/ Dir -	622A0003M0001	2	
37	Q12	CR04AM-12 THY-Gate -	620A0022M0008	1	
38	Q21-Q23	2SC1815-Y TR-NPN/ H-FREQ -	602A1025M0006Y	3	
39	Q15-Q17	2SC2235-Y TR-NPN/ H-FREQ -	602A1125M0039Y	3	
40	Q10	2SC2752 TR-NPN/ H-FREQ -	602A1223M0039	1	
41					
42	L10	C-14576/ SA-8506183 Coil-Choke -	3502003P0102	1	
43					
44	T2-T4	HIGH VOLTAGE TRANSFORMER	YB4049-7078P003	3	
45					
46	PS1-PS4	RPI-574/ #9568 PHOTO-Coupler -	652A0103M0002	4	
47					
48	CVSW	SM05S/ SS5GL13 Switch-Micro -	2071003P0001	1	
49					
50	LED	SEL3910D/ 204AD PHOTO-LED -	6500003M0001	1	
51					
52	CN1	23FE-BT-VK-N Connector-PCB -	224A4134P0230	1	
53	CN2	53254-0210 CONNECTOR-PCB -	224A4407P0020	1	

P2H Printed Circuit Board Rev. 3
(40607401YA-2/2-4/4)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
54					
55	J1, J2, J40	SHORT WIRE	TA-0.6	3	
56	J3, J4, J7-J12	SHORT WIRE	TA-0.6	8	
57	J13-J21, J23-J27, J29-J36	SHORT WIRE	TA-0.6	22	
58	J22	SHORT WIRE	TA-0.6	1	
59					
60					
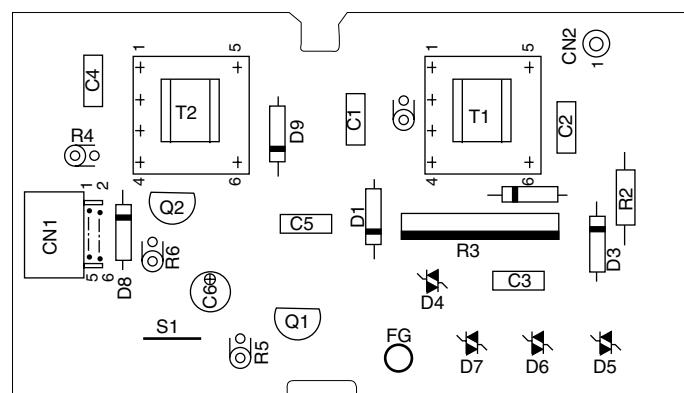
P6L Printed Circuit Board REV.3
(40605601YA-1/2)

P6L Printed Circuit Board Rev. 3
(40605601YA-2/2-1/2)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
1	D1,D8	EU02A/RL105F-F D-Rectifying -Q	6100003M0001	2	
2	D2,D3,D9	OR-DHM/ESJA/SHV-06	40681301	3	
3	D4	ERZV05D391 SEMICO-Vari -	6320229M0003	1	
4	D5~D7	ERZ/JVR-05N471 SEMICO-Vari -	6320003M0001	3	
5					
6	R1,R4~R6	RD16U/VTJ5.1KΩ RES-Carbon flm -	3213420J0512	4	
7	R2	RD1/4Y1MΩJ RES-Carbon flm -	321A1421J0105	1	
8	R3	MRH100MK/HV-38-100MK RES-MET solid -	3263103K0107	1	
9					
10	C1,C4	MY2A/CQMF-100V-103J CAP-Plast flm -P	3064003J2103	2	
11	C2,C3,C5	DE07/HCYB3F471 CAP-Ceramic -Z	3024203K2471	3	
12	C6	UVX/SME-63V-10μF 63V CAP-Alum(CE) -P	3041003J1100	1	
13					
14	S1	SHORT WIRE	TA-0.6	1	
15					
16	Q1,Q2	2SC2235-Y TR-NPN/H-FREQ -	602A1125M0039Y	2	
17					
18	T1,T2	HIGH VOLTAGE TRANSFORMER	YB4049-7078P0003	2	

P6L Printed Circuit Board Rev. 3
(40605601YA-2/2-2/2)

REF. NO.	SYMBOL	TYPE/NAME	PART NO.	Q'TY	REMARKS
19					
20	CN1	06FE-ST-VK-N Connector-PCB -	2244101P0060	1	
21	CN2	RT-01T-1.0B Connector-PCB -	2247000P0001	1	
23					
24					

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